	Application No.	Applicant(s)		
Notice of Allowability	10/509,139	139 PARTHASARADHI ET AL.		
	Examiner	Art Unit		
	Celia Chang	1625		
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED or other appropriate comining GHTS. This application is	in this application. If not included munication will be mailed in due c	d ourse. THIS	
1. \boxtimes This communication is responsive to <u>examiner's amendment</u>	nt attached.			
2. The allowed claim(s) is/are 6,7,13 and 14.				
 Acknowledgment is made of a claim for foreign priority until a) All b) Some* c) None of the: Certified copies of the priority documents have Certified copies of the priority documents have Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). 	been received. been received in Applica	tion No	on from the	
* Certified copies not received:				
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		ile a reply complying with the requ	uirements	
4. A SUBSTITUTE OATH OR DECLARATION must be subminished informal patent application (PTO-152) which give			OTICE OF	
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.				
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached				
1) hereto or 2) to Paper No./Mail Date				
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date				
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in t			oack) of	
 DEPOSIT OF and/or INFORMATION about the depo- attached Examiner's comment regarding REQUIREMENT 	sit of BIOLOGICAL MA FOR THE DEPOSIT OF E	TERIAL must be submitted. No BIOLOGICAL MATERIAL.	ote the	
Attachment(s) 1. ☑ Notice of References Cited (PTO-892)	5. ☐ Notice of	Informal Patent Application		
2. Notice of Draftperson's Patent Drawing Review (PTO-948)		Summary (PTO-413), o./Mail Date <u>attached</u> .		
3. Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date		's Amendment/Comment		
Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛭 Examiner	8. 🛮 Examiner's Statement of Reasons for Allowance		
or biological material		9. ☑ Other <u>drawings are approved</u> .		
	/Celia Chanç Primary Exan	g/ niner, Art Unit 1625		

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DETAILED ACTION

1. Response filed by applicants dated May 10, 2010 have been entered and considered carefully.

2. Examiner's Amendment

Authorization for this examiner's amendment was given in a telephone interview with Joseph F. Murphy on July 13, 2010.

Claims 1-5. (Cancelled)

- **6.** (Currently Amended): A process for preparation of Form I of (S)-citalopram oxalate as defined in claim 1 characterized by an x-ray powder diffraction pattern as in FIG. 1, which comprises:
 - a) adding oxalic acid <u>dihydrate</u> to a solution of (S)-citalopram in a suitable solvent;
 - b) maintaining the mixture at about 30 minutes for 0°C; and
- c) isolating Form I of (S)-citalopram oxalate; wherein the suitable solvent is selected from the group consisting of ethyl acetate, methyl tert-butyl ether and acetonitrile.
- 7. (Previously Presented): A process according to claim 6, wherein the suitable solvent is methyl tert-butyl ether.

Claims 8-12. (Cancelled)

- 13. (Currently Amended): A process for preparation of Form II of (S)-citalopram oxalate as defined in claim 8 characterized by an x-ray powder diffraction pattern as in FIG. 2, which comprises:
 - a) adding oxalic acid dihydrate to a solution of (S)-citalogram in an alcoholic solvent;
- b) maintaining the mixture at about 40°C for about 30 minutes, then cooling at about 0°C; and

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c) isolating Form II of (S)-citalopram oxalate; wherein the alcoholic solvent is selected from the group consisting of methanol and isopropyl alcohol.

- **14.** (Original): A process according to claim 13, wherein the alcoholic solvent is methanol.
 - 15. (Canceled)

16. (Canceled)

3. Reason for Allowance

The following is an examiner's statement of reasons for allowance:

By the above examiner's amendment, applicants have canceled the rejected claims and amended the pending claims to be clearly demarcated from the prior art in that the explicit reagent oxalic acid <u>dihydrate</u> which is different from the prior art and the explicit operating conditions in choices of solvents, time and temperature were clearly delineated, thus, with multiple differences which are neither anticipated nor rendered obvious by the art of record. The rejection of claims 6-7 under 35 USC 112 first paragraph for lacking enablement is dropped in view of the newly acquired reference on solvent which indicated that the claimed solvents i.e. ethyl acetate, and acetonitrile have similar Hansen solubility parameter as the exemplified acetone of example 1. Claims 6-7, 13-14 are allowed.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Celia Chang, Ph. D. whose telephone number is 571-272-0679. The examiner can normally be reached on Monday through Thursday from 8:30 am to 5:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Janet L. Andres, Ph. D., can be reached on 571-272-0867. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

OACS/Chang July 113, 2010 /Celia Chang/ Primary Examiner Art Unit 1625